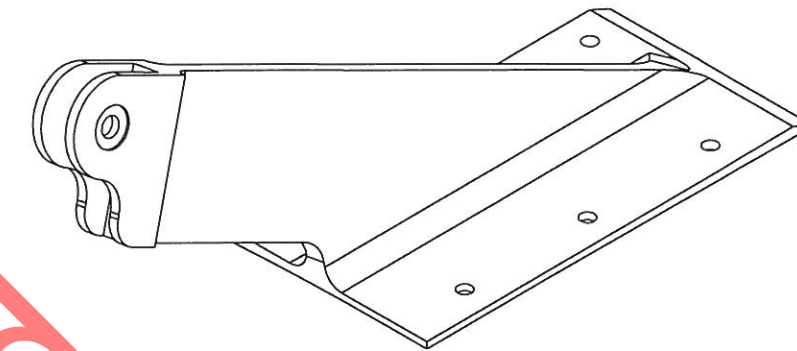


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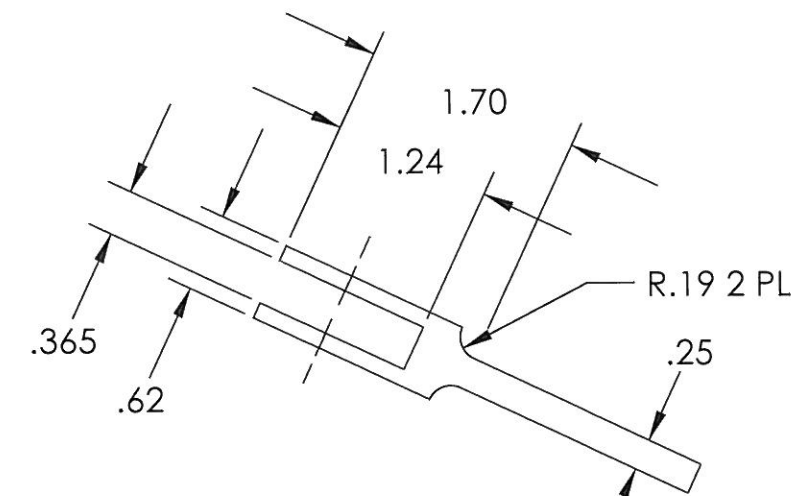
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE RELEASE: PR1		
N/C	INITIAL RELEASE	06-30-10	P. BRAVO

NOTES:

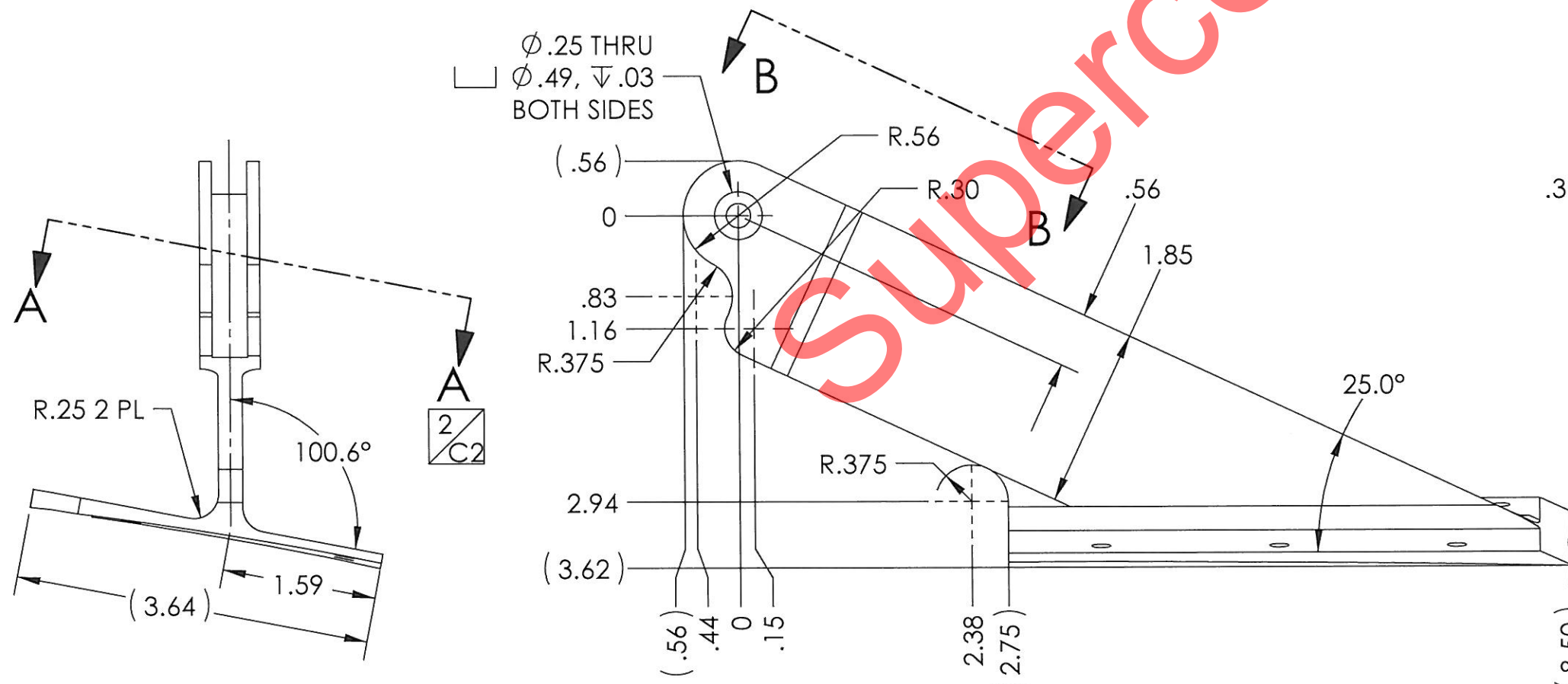
- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
- 2 FINISH: ANODIZE PER MIL STD-A-8625, TYPE III, CLASS 2, COLOR BLACK; PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER; PRIME IAW MIL-P-23377J TYPE I CLASS N.
- 3 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9610 NC LH FWD WIPER DEFLECTOR.SLDPRJT, LAST MODIFIED 06/30/10.
- 4 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9611 NC LH AFT WIPER DEFLECTOR.SLDPRJT, LAST MODIFIED 06/30/10.
- 5 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9612 NC RH FWD WIPER DEFLECTOR.SLDPRJT, LAST MODIFIED 06/30/10.
- 6 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9613 NC RH AFT WIPER DEFLECTOR.SLDPRJT, LAST MODIFIED 06/30/10.
7. DEBURR AND BREAK ALL SHARP EDGES.
8. IDENTIFY IAW MPP-120. LASER ETCH P/N REVISION, 12 PT. CENTURY GOTHIC.



647.9610 SHOWN
647.9612 OPPOSITE



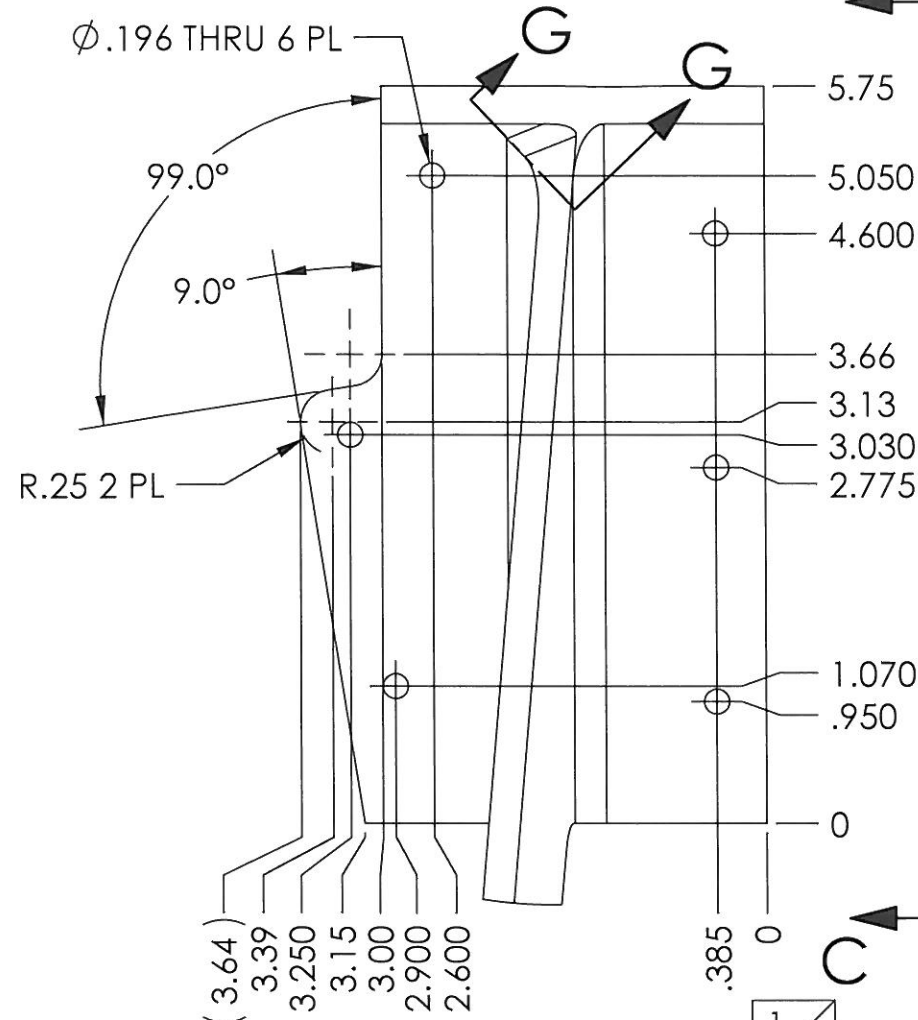
SECTION B-B



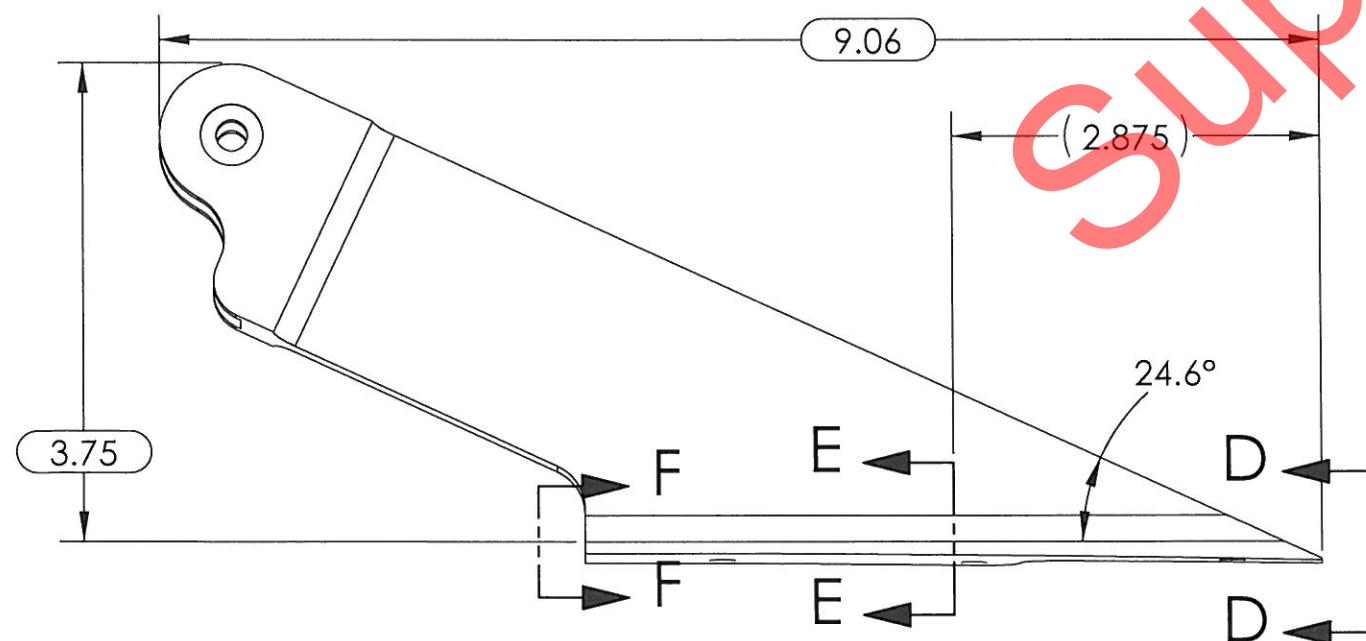
		647.9613	RH AFT WIPER DEFLECTOR	1	2	6
		647.9612	RH FWD WIPER DEFLECTOR	1	2	5
		647.9611	LH AFT WIPER DEFLECTOR	1	2	4
	1	1	647.9610	LH FWD WIPER DEFLECTOR		
		FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST			
NEXT ASSY (S)			ORIGINAL DATE (MO-DA-YR) 06-22-10			
647.8900			DRAWN BY J. JACKSON CHECKER P. BRAVO			
			DRAWING APPROVAL P. BRAVO 06-30-10			
			CONTRACT No.			
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.5°			
			APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
			WIPER DEFLECTOR			
			SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.9600	REV. N/C
			SCALE NONE		SHEET 1 OF 5	

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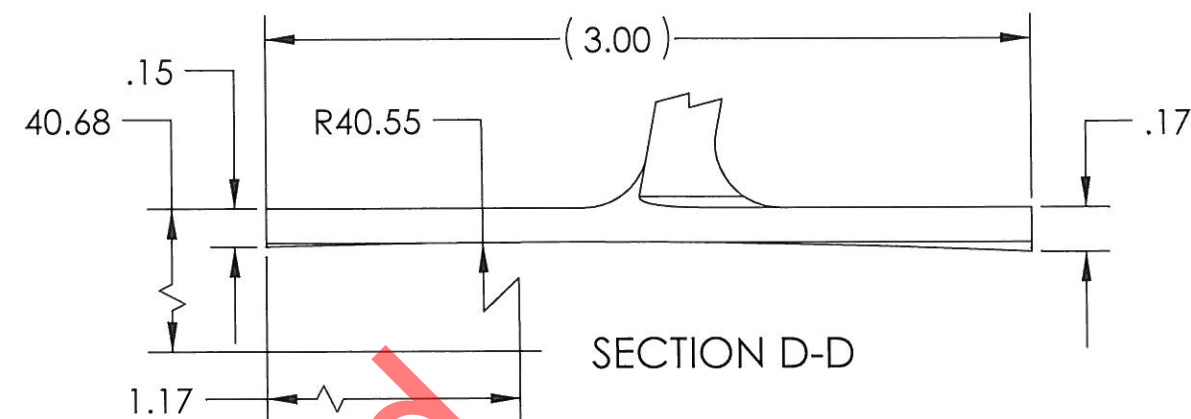
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



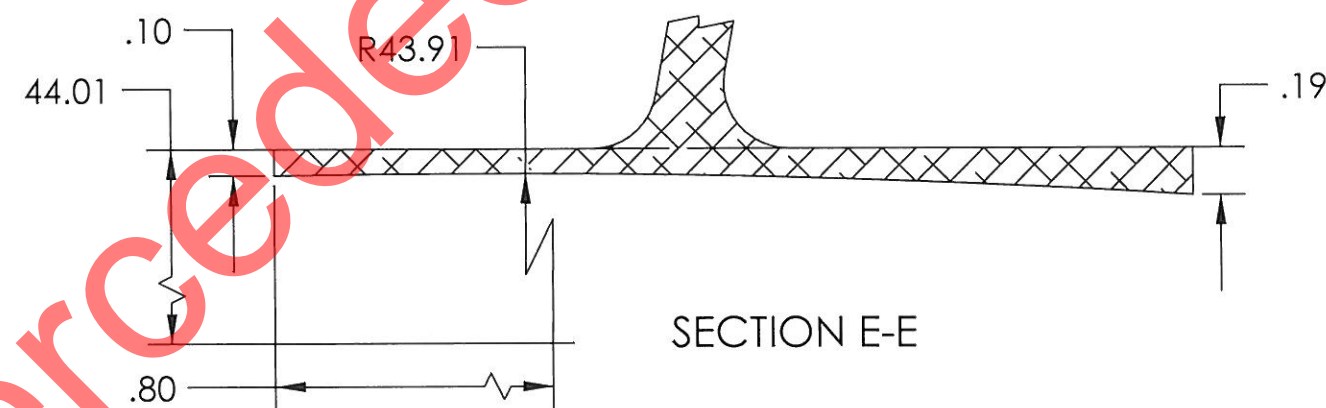
SECTION A-A



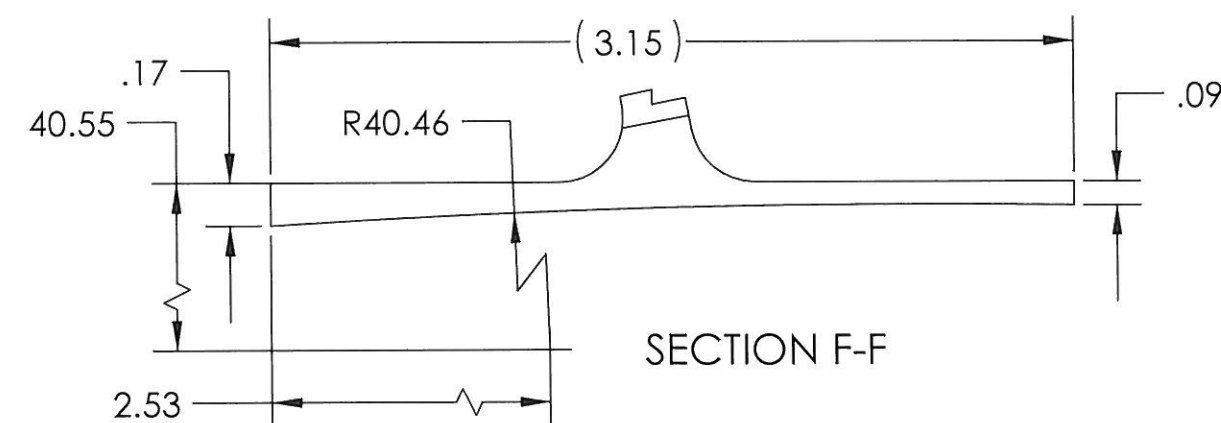
SECTION C-C
ROTATED FOR CLARITY



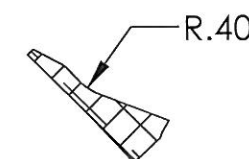
SECTION D-D



SECTION E-E



SECTION F-F

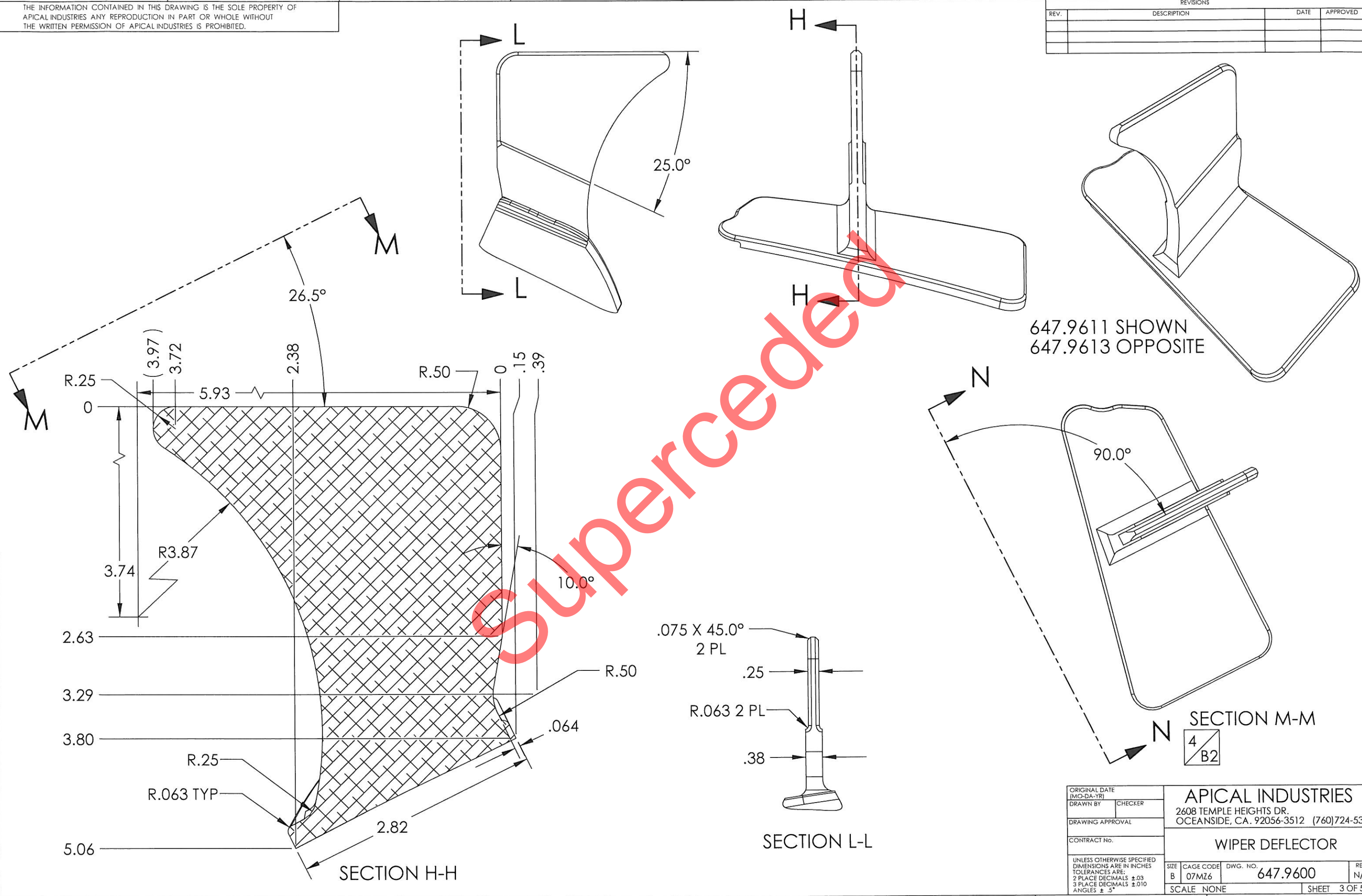


SECTION G-G

ORIGINAL DATE (MO-DA-YR)		APICAL INDUSTRIES	
DRAWN BY	CHECKER	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL		WIPER DEFLECTOR	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	REV. N/C
		CAGE CODE 07MZ6	DWG. NO. 647.9600
		SCALE NONE	SHEET 2 OF 5

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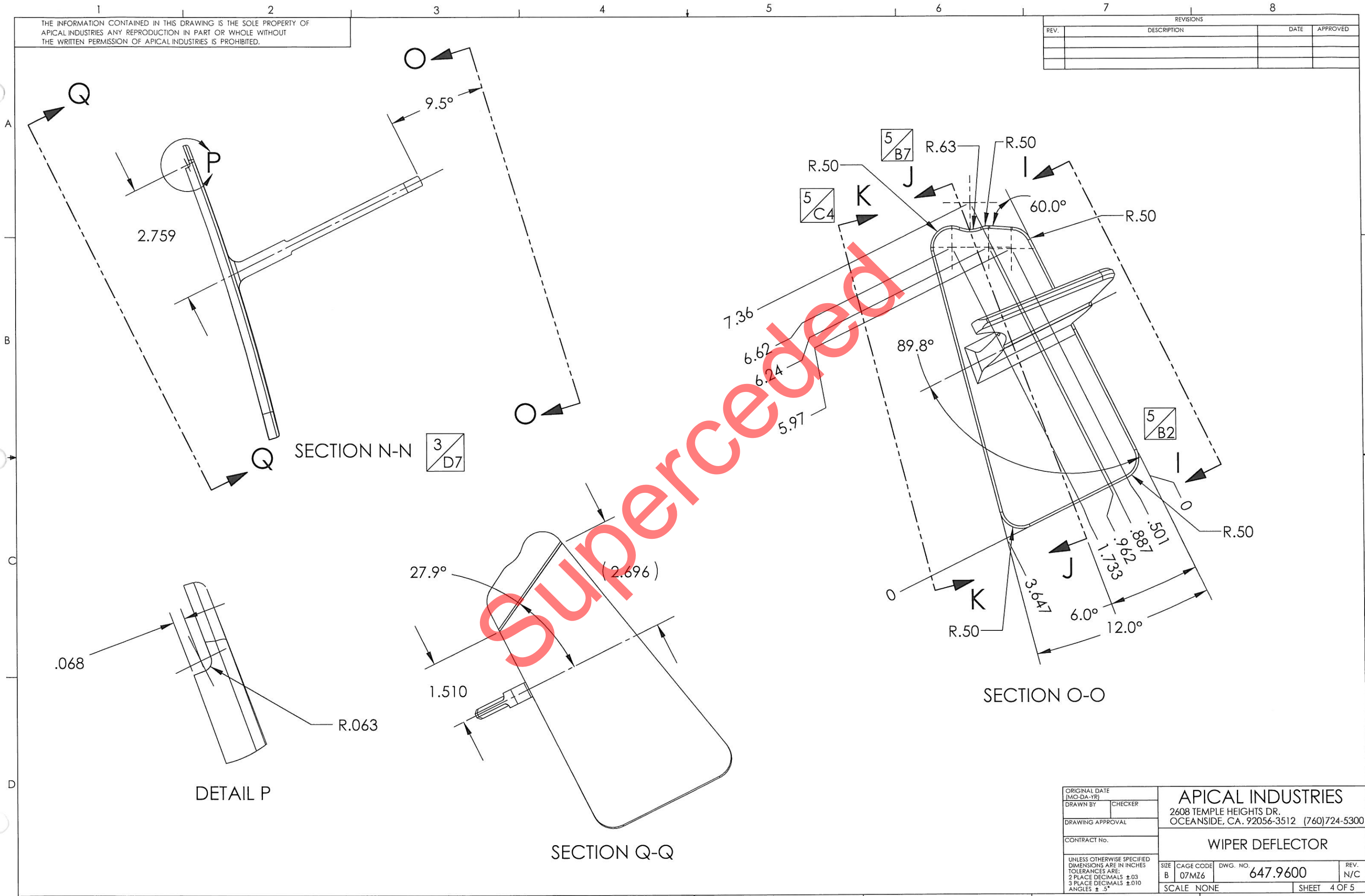
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



ORIGINAL DATE (MO-DA-YR)		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY	CHECKER	WIPER DEFLECTOR	
DRAWING APPROVAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.5°	
CONTRACT No.		SIZE B	REV. N/C
		CAGE CODE 07MZ6	DWG. NO. 647.9600
		SCALE NONE	SHEET 3 OF 5

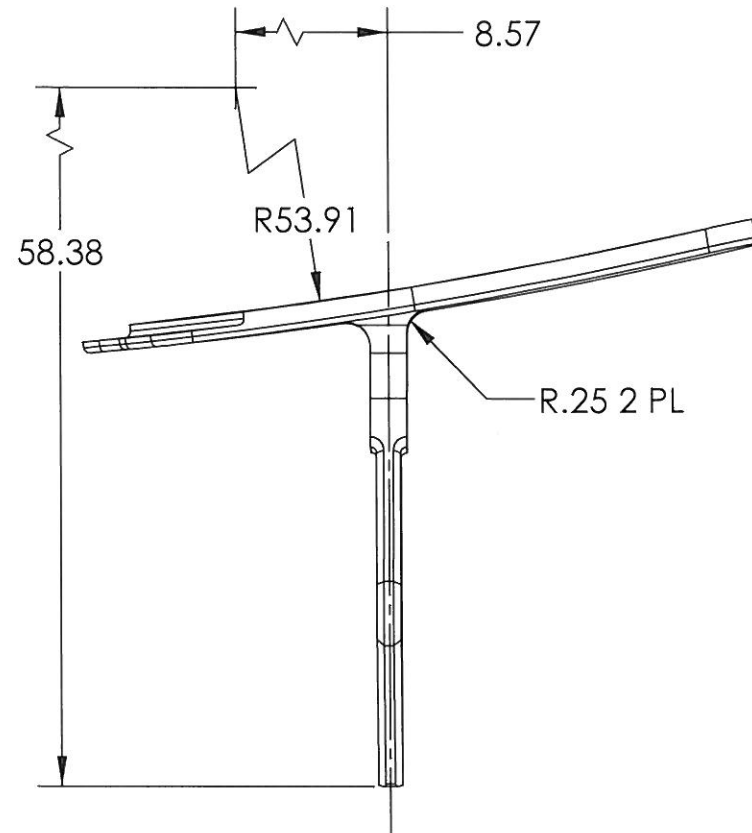
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

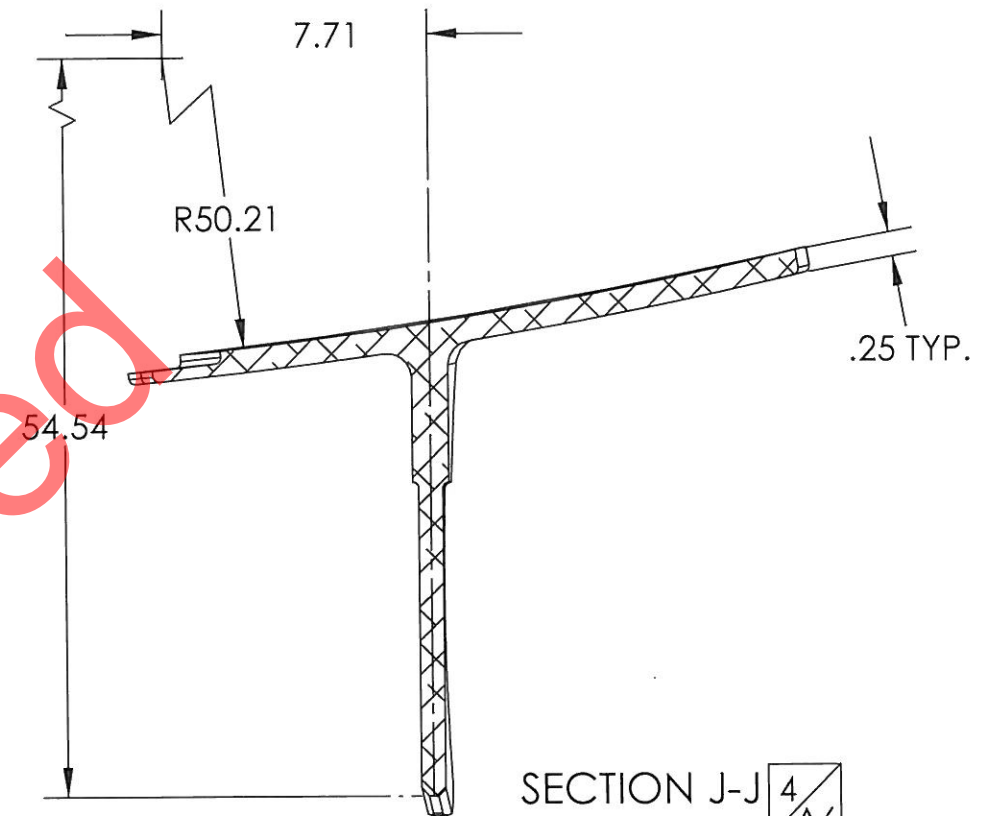


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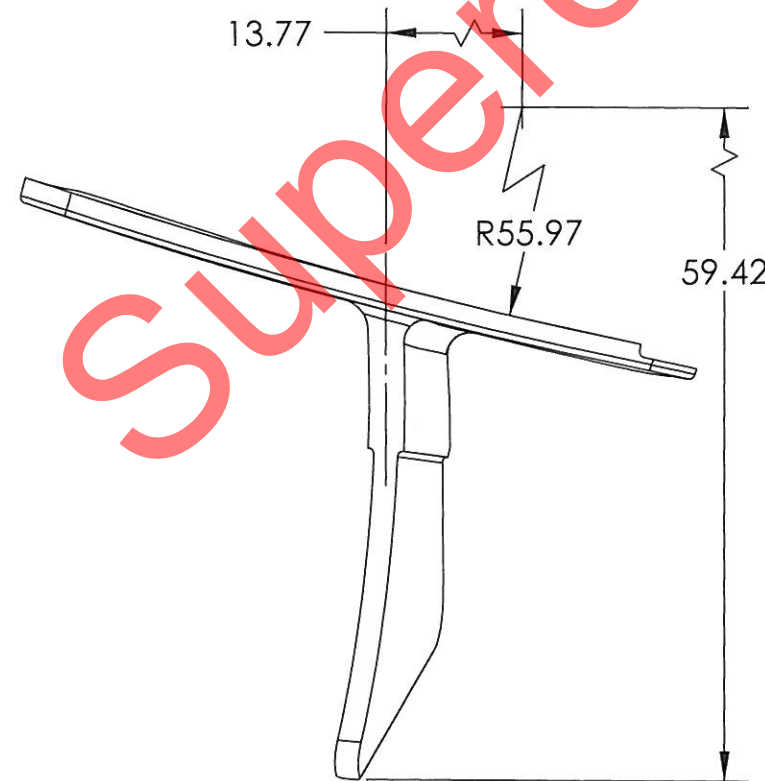
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



SECTION I-I 4 / B7



SECTION J-J 4 / A6



SECTION K-K 4 / B5

ORIGINAL DATE (MO-DA-YR) 06-22-10		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY J. JACKSON	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 06-22-10		WIPER DEFLECTOR	
CONTRACT No.		SIZE B	REV. N/C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		CAGE CODE 07MZ6	DWG. NO. 647.9600
SCALE NONE		SHEET 5 OF 5	